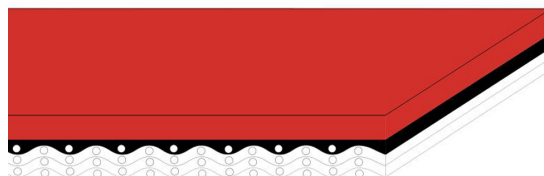


CONVEYOR AND PROCESS BELTS
TECHNICAL DATA SHEET
CODE NA-1418
TYPE
3M18 U0-U-G40 R MF
COMPOSITION

Conveying surface	Material	Natural elastomer	
	Thickness	3.50 mm	0.138 in.
	Surface pattern	Smooth	
	Colour	Purple red	
	Coefficient of friction	HF	
Textile carcass	Material	Polyester (PET)	
	Plies no.	3	
	Weft type	Rigid	
Driving surface	Material	Fabric with polyurethane (TPU) impregnation	
	Thickness	---	mm --- in.
	Surface pattern	Fabric	
	Colour	White	



TECHNICAL SPECIFICATIONS

Total thickness	5.70 mm	0.22 in.
Weight	5.90 kg/m ²	1.20 lbs./sq.ft
Elongation at 1%	18 N/mm	103.0 lbs./in.
Max. admissible pull	36 N/mm	206.0 lbs./in.
Temperature resistance ⁽¹⁾	min.	-20 °C -4 °F
	max.	100 °C 212 °F
⁽¹⁾ use of the belt with limit values may reduce its life		
Minimum roller diameter ⁽²⁾		
■ Knife edge	no	
■ Bending roller	100 mm	3.9 in.
■ Counter-bending roller	140 mm	5.5 in.
⁽²⁾ The above mentioned values depend on the type of CHIORINO joint recommended		
Coefficient of friction on driving surface		
■ Raw steel sheet	0.20 [-]	
■ Laminated plastic/wood	0.25 [-]	
■ Steel roller	0.20 [-]	
■ Rubberized roller	0.30 [-]	
Max. production width	1800 mm	71 in.

FEATURES

Humidity influence	no
Suitable to metal detector	no
Permanent antistatic dynamically (UNI EN ISO 21179)	yes
Static conductivity (UNI EN ISO 284)	no
Conveying on skid bed	yes
Conveying on rollers	yes
Conveying on skid bed on top and return	no
Troughed conveying	no
Swan neck conveying	yes
Inclined conveying	yes
Accumulators belts	no
Curved conveyor	no
Chemical resistances link	8

COMPLIANCES

REACH EC 1907/2006 Regulation and Amendments

SUITABLE FOR

 Corrugated carton: flexo-folding
 Paper industry

NOTES

Issue: 19-03-2018

Last Update: 10-07-2019

DISCLAIMER

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CODE NA-1418

TYPE

3M18 U0-U-G40 R MF

• Recommended joining procedure SKIVED JOINT '4'



Check our general catalogue to get further info on CHIORINO joining methods.

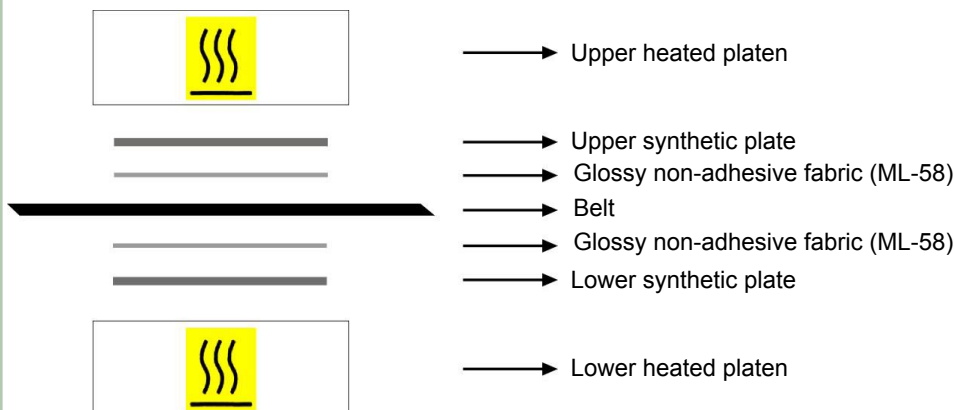
• Skiving instructions

Skiver	Belt thickness mm	Length mm	Straight/ diagonal cut	Cam/ wedge number	Pulley				Top cover			
					T mm	B mm	Thickness adjustment	End stop switch of working plate	T mm	B mm	Thickness adjustment	End stop switch of working plate
B600 A	5,6	80	Straight	1.5-14	---	0	18,5	118	---	22,5	12,75	141
B300 SA	---	---	---	---	---	---	---	---	---	---	---	---

• Guide to the use of adhesives

Pour the AD cement with the C hardener (pot-life 2-3 hours) and apply the mix to the skives of the top cover.
 Pour the I hardener with the R cement (pot-life 2 hours) and apply the mix to the skives of the pulley side.
 Let dry for 5 minutes then match the ends caring for perfect alignment.
 Press according to parameters per the "pressing value" chart.
 To ensure best joint strength allow 24 hours after pressing, prior to tensioning or running.
 Kit: MF

• Layout of components



Press settings	
Upper platen temperature	100 °C
Lower platen temperature	100 °C
Curing time in press	20 min.
Driving torque	30 N/m
Cooling time: it is recommended to remove the belt from the press once a temperature of 60/70 degrees C is reached.	

• Notes

Issue: 06-12-2018

Last Update: 06-12-2018

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