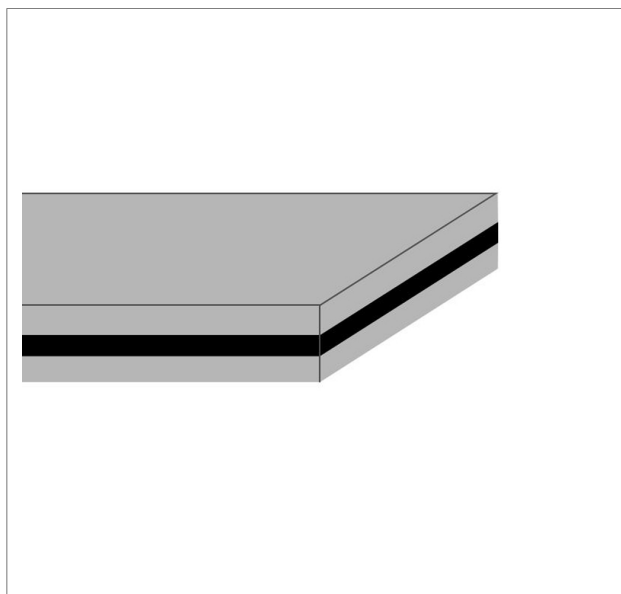


CODE CG-67
TYPE
LL0 L
COMPOSITION

Top surface	material	Leather
	finish	---
	colour	Grey
	coefficient of friction	0.4
Traction core	material	Polyamide (PA)
Bottom surface	material	Leather
	finish	---
	colour	Grey
	coefficient of friction	0.4


TECHNICAL SPECIFICATIONS

Total thickness	3.20 mm	0.13 in.
Weight	3.20 kg/m ²	0.65 lbs./sq.ft
Minimum pulley diameter (1)	50 mm	2.0 in.
(1) The above mentioned values depend on running speed		
Pull for 1% elongation	2.0 N/mm	11 lbs./in.
Tensile strength	80 N/mm	457 lbs./in.
Temperature resistance (2)	min.	0 °C
	max	80 °C
(2) Use of the belt with limit values may reduce its life		
Humidity influence	yes	
Permanent antistatic dynamically (UNI EN ISO 21179)	no	
Both sides can be used for power transmission	yes	

FEATURES

- Well performing with severe overload applications, as they allow temporary sliding on pulleys without getting damaged

SUITABLE FOR

Paper industry
Flour mills

COMPLIANCES

REACH Regulation EC 1907/2006 and amendments

NOTES

- Belts with double chrome leather covers
- Belts for multiple or cross drives

Issue: 24-05-2007

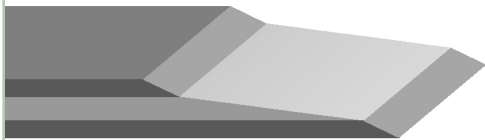
Last Update: 28-10-2013

DISCLAIMER

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CODE	CG-67	TYPE	LL0L
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• Recommended joining procedure SKIVED JOINT '3'



Check our general catalogue to get further info on CHIORINO joining methods.

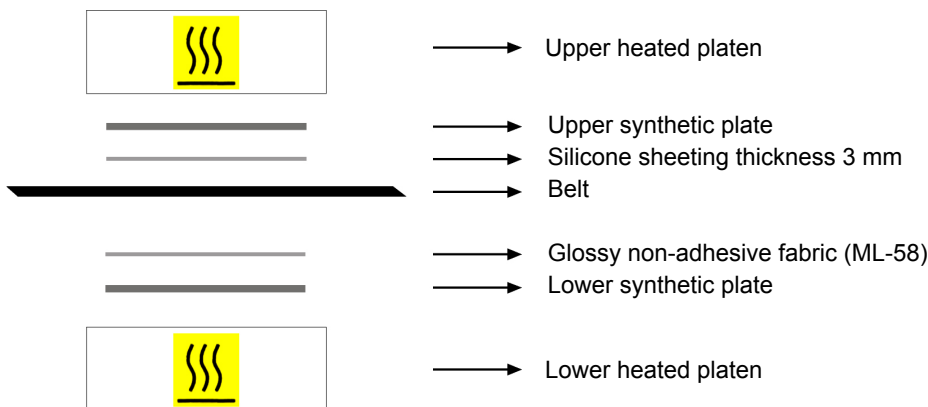
• Skiving instructions

Skiver	Belt thickness mm	Length mm	Straight/ diagonal cut	Cam/ wedge number	Pulley				Top cover			
					T mm	B mm	Thickness adjustment	End stop switch of working plate	T mm	B mm	Thickness adjustment	End stop switch of working plate
B600 A	3.2	60	Diagonal	1.25-10	---	---	---	---	38	7	18,20	---
B300 SA	3.2	60	Diagonal	1.25-10	---	---	---	---	41	9	11-12	---

• Guide to the use of adhesives

Apply the **K cement** on the polyamide part of the splices. Let dry for 5 minutes.
 Pour the **I hardener** with the **R cement** (pot-life 2 hours).
 Apply the above mix on the elastomer or leather part of the splices.
 Let dry for 5 minutes, then match the belt ends, paying attention to align properly.
 Press according to the instructions shown.
 To ensure best joint life it is advisable not to run or tension the belt for 24 hours.
 Kit: **GUMMICOL**

• Layout of components



Press settings	
Upper platen temperature	90 °C
Lower platen temperature	90 °C
Curing time in press	10 min.
Driving torque	30
Cooling time: it is recommended to remove the belt from the press once a temperature of 60/70 degrees C is reached.	

• Notes

Issue: 15-05-2007

Last Update: 30-01-2014

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